

HAMMERFINISH



Wattyl Hammer Finish is high quality fast drying enamel featuring an excellent hammer pattern. This makes it an ideal metal finish where an industrial but decorative effective is required for equipment such as trailers, machinery, lawn mower frames, tool boxes and compressors.

Hammer Finish is designed for both interior and exterior use. Best results are obtained by applying Hammer Finish over a suitable Wattyl Industrial Primer. Hammer Finish is available in a large range of colours. All colours are tinted using Wattyl Ultratint from the factory made silver tint base.



*Wattyl Silver**



Wattyl Pale Blue
90630



Wattyl Blue
90592



Wattyl Sea Blue
90596



Wattyl Dark Blue
90626



Wattyl Rich Green
20997



Wattyl Olive Green
90597



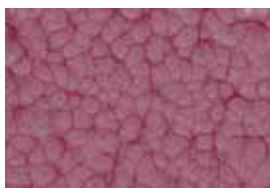
Wattyl Silver Green
90629



Wattyl Gold
90595



Wattyl Bronze
90600



Wattyl Rose
90598



Wattyl Plum
90593



Wattyl Rustic
90594



Wattyl Gun Metal
90485



Wattyl Charcoal
90628

*Factory manufactured colour. All printed colours have been matched as close to the actual paint colour as the printing process will allow. Variations in shade and hammer pattern will occur depending upon application method, drying conditions and thinning rate.

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Application Guide

Technical Data Sheet	TM2.50
Systems and surface preparation*	<p>Mild steel Degrease thoroughly. Remove any rust or mill scale with a wire brush or mechanical sander. Remove all surface preparation residue. Prime with Wattyl All Purpose Primer.</p> <p>Non-ferrous metals Degrease thoroughly. Abrade surface with a Scotch-Brite® pad or wet and dry sandpaper. Remove all surface preparation residue. Prime with Wattyl Super Etch.</p>
Thinning and clean up	If required, thin sparingly with L700 Industrial Enamel Thinner
Application	<p>Apply a mist coat first, allow to 'tack off' and then apply a very full even coat. The heavier the coat the larger and more pronounced the pattern.</p> <p>Airless Spray Nozzle orifice approx. 0.33 mm (0.013 inch) Nozzle pressure 12 MPa (1700 psi)</p> <p>Air Spray Nozzle orifice 1.4-1.8 mm Nozzle pressure 350-450 kPa (50-60 psi)</p>
Touch dry	10 minutes**
Dry to handle	20 minutes**
Hard dry	24 hours**
Recoat	within 4 hours or after 16 hours**
Coverage	12m ² /Lt for 25 microns (dry)

*Note: for coastal or other aggressive environments an alternative surface preparation and priming system is required. Contact Wattyl for details.

**Note: all dry times are measured at 25°C, 50% humidity and will alter with changing temperature and humidity conditions.

Always read the technical data sheet and material safety data sheet prior to use and ensure that the product is suitable for your application.

Our Commitment

Wattyl is a world-class company, providing innovative, quality products to meet the challenges of Australian and New Zealand industries. We are dedicated to the supply of high performance, cost effective products to improve efficiency and reduce operating costs.

Designed and Made in Australia and New Zealand

Products are designed by Wattyl's team of industrial chemists specifically for Australia and New Zealand's harsh and varied environments. Wattyl's products are manufactured in Australia and New Zealand supporting the local economy.

Our Quality

Wattyl is committed to quality in the design, production and delivery of its products and services, and is accredited with ISO9001:2000, NATA and APAS approvals.



For the latest product or specification information, customer orders or to speak to your local industrial specialist contact Wattyl Customer Service on **Australia 132 101 - www.wattyl.com.au | New Zealand 0800 735 551 - www.wattyl.co.nz**

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Scotch-Brite is a registered trademark of the 3M Company
Wattyl expresses thanks to John Pappas Trailers, WA for use of trailer images.